

## Asiochlor High Build Zinc Phosphate Primer

Single pack, air drying, high build chlorinated rubber based anti-corrosive primer with zinc phosphate pigment

### Features

- Excellent water resistance and anti-corrosive properties
- Shorter overcoating interval due to fast drying characteristics
- Suitable for application on ferrous as well as non ferrous surface
- Can be applied at low temperatures

### Technical Data

Colour	:	Grey and Red oxide
Gloss	:	Matt
Volume solids	:	Approx. 38%
Recommended dft / coat	:	35 - 50 microns
Theoretical covering capacity	:	10.80 m <sup>2</sup> /l @ 35 microns dft
	:	7.60 m <sup>2</sup> /l @ 50 microns dft
Drying time at 30°C	:	Surface dry : 15 minutes
	:	Hard dry : 8 hours
Overcoating interval at 30°C	:	Min. : 8 hours
	:	Max. : Unlimited, provided surface is dry and clean from all contamination.
Shelf life ( cool & dry place)	:	Atleast 12 months
Flash point	:	Not less than 27°C

### Directions for Use

#### Surface Preparation & Substrate Condition

- Steel, blast cleaned to Sa 2½ of Swedish specification.
- If blast cleaning is impractical, remove loose rust / scale using power tools to achieve St 3 grade of surface preparation, as per Swedish standards. Remove contaminants like grease, oil etc. with aromatic solvents. Ensure the surface is clean and dry before priming.
- Non-ferrous surface, sufficiently roughened with emery paper, dry and free from all contamination.
- Substrate temperature should be atleast 3°C above dew point but not above 50°C.

#### Mixing

If settling is observed in the drum, loosen the settled material with the help of hand stirrer followed by power driven stirrer for quick homogenous mixing.

### Application

#### Brush / Roller

Recommended thinner	:	T - 131 / T - 2007
Volume of thinner	:	0 - 5 %

#### Air spray

Recommended thinner	:	T - 131 / T - 2007
Volume of thinner	:	5 - 20 %
Nozzle orifice	:	1.5 - 3.0 mm
Nozzle pressure	:	0.3 - 0.4 MPa (= approx. 3-4 atm, 43-57 p.s.i.)

### Airless spray

Recommended thinner	:	T - 131 / T - 2007
Volume of thinner	:	5 - 15 %
Nozzle orifice	:	0.33 - 0.48 mm
Nozzle pressure	:	12 - 15 MPa (= approx. 120-150 atm; 1700-2100 p.s.i.)

### Storage & packing

Storage	:	Store in a cool, dry place. Store in accordance with local regulations.
Packing	:	20, 4 & 1 litre

### Safety Information

As a general safety measure, inhalation of solvent vapours or paint mist and contact of liquid paint with skin & eyes, should be avoided. Forced ventilation should be provided when applying paint in confined spaces or stagnant air. Even when ventilation is provided, respiratory, skin and eye protection are always recommended when spraying paint.

Please refer our Material Safety Data Sheet prior to using the product.



### Disclaimer

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